



Please indicate each value as shown. Use one copy for each film line.

Company _____ Line# _____

Material and Product:		NOTES
LDPE %		
LLDPE %		
HDPE %		
Blow-up ratio Minimum		
Blow-up ratio Maximum		
Film Thickness Minimum (mil)		
Film Thickness Maximum (mil)		
Average +/- % Gauge Variation		
Extrusion Rate		Now: _____ Capable of: _____

Die:				Notes			
Die layers:		IBC:	YES	NO	Chilled Air	YES	NO
Die diameter:							
Manufacturer:		Rotating		Oscillating		Stationary	
Die gap in 0.000:		Pressure	_____ x 1000				

Extruder:						
Manufacturer:						
Horse Power:	Voltage:		Amperage:			
Motor Load %						
Screw RPM:						
Length over Diameter:	18:1	20:1	24:1	26:1	28:1	30:1
Screw Diameter:						
Melt Temperature:						